

FIG. 1

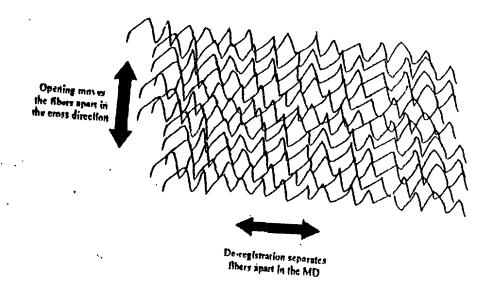


FIG. 2

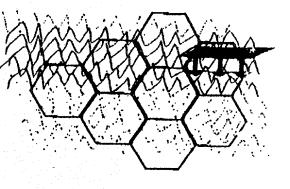


FIG. 3



. Bond points formed by fusion of fibers together by hot through air bonding

Fig. 4

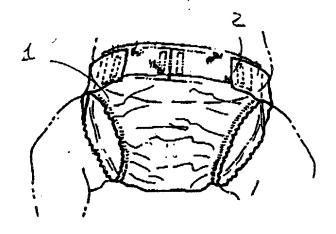


FIG 5